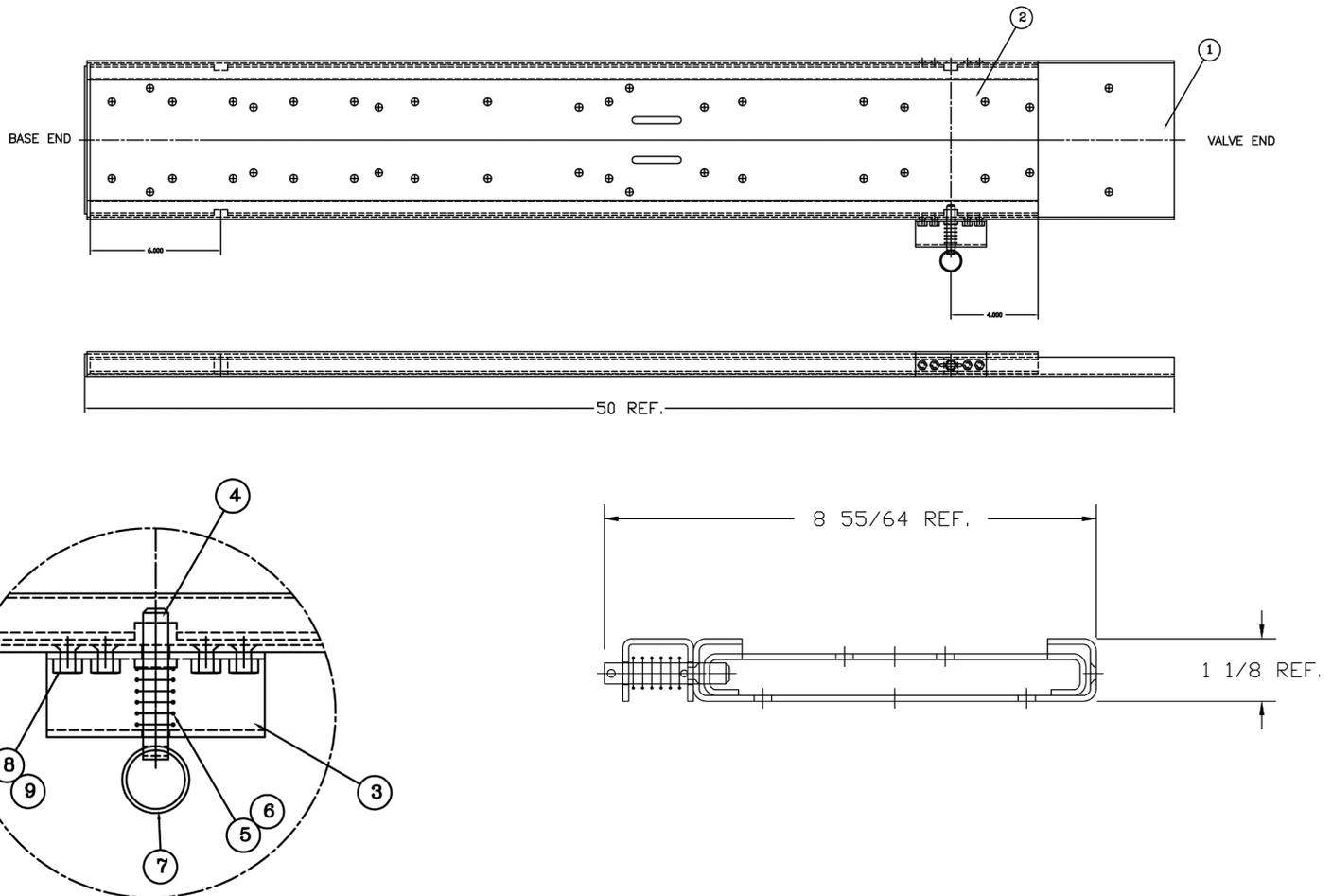


**QUIC-RELEASE® SLIDE ASSEMBLY**  
**MODEL QR-SA**  
**PARTS AND INSTRUCTION MANUAL**

NOTE: This mounting device has been designed for use with QUIC-RELEASE gas cylinder brackets, Models QR-M-2 or QR-MV(sold separately).



| ITEM NO. | PART NO.     | DESCRIPTION                       | QTY. |
|----------|--------------|-----------------------------------|------|
| 1        | 3030-130-105 | Base                              | 1    |
| 2        | 3030-130-110 | Slide                             | 1    |
| 3        | 3030-130-112 | Lock Bracket                      | 1    |
| 4        | 3030-130-115 | Lock Pin                          | 1    |
| 5        | 3030-130-120 | Spring                            | 1    |
| 6        | 9040-111212  | Roll Pin 1/8ø x 3/4" LG. SS       | 1    |
| 7        | 0000-000-123 | Key Ring, .142 Thk. x 1.48 OD ZPS | 1    |
| 8        | 9010-162008  | Screw, 10-32 x 1/2 FH, 100°       | 4    |
| 9        | 9013-172000  | Hex Nut, 10-32, Self Locking      | 4    |

## Assembly Instructions - Horizontal Position

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**Note:** Numbers in parentheses correspond to numbers in Parts List for ease of assembly.

- **IMPORTANT:** This bracket has been tested to meet SAE-J3043, AMD Standard 003 and GSA KKK-A-1822E. This should be taken into consideration when selecting the mounting location.
  1. Attach QUIC-RELEASE gas cylinder bracket (Model QR-M-2 or QR-MV) to the sliding tray (2) using Grade 5 or better 5/16 bolts, washers and nuts (not provided). Minimum 6 bolts per QR-M-2 or minimum 16 bolts per QR-MV. Nuts should be threaded to bolts on underside of sliding tray.
  2. Attach the lock pin bracket assembly (3,4,5,6 and 7) using the provided #10 hardware.
  3. Place an empty gas cylinder in bracket and secure. Fasten the gate at neck of cylinder.
  4. Place assembled unit in desired storage area. To check for proper fit, mark the location of the base within the storage area.
  5. Pull lock pin (4) and completely remove the sliding tray (2) from the base section (1).
  6. Position base (1) into previously marked position. Using holes in the base section (1) as a template mark and drill six 11/32" diameter holes.
  7. Attach base (1) to mounting surface using Grade 5 or better 5/16" bolts, washers and nuts (hardware not provided). Replace the sliding tray (2) into the base section (1).



## Using the slide assembly

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### Adding a gas cylinder

1. Pull ring(7) out/away from the base(1) and pull the slide(2) out of the compartment.
2. Place the Gas Cylinder into the bracket.
3. Secure the straps around the gas cylinder and fasten the gate.
4. Push the slide(2) and cylinder into the compartment until the pin(4 & 7) locks the slide(2).
5. Connect the supply line to the gas cylinder.
6. Turn on the supply line and cylinder valves.

**Important:** Listen for any gas leaks. Shut off the gas valve immediately. Fix / tighten any faulty connections.



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